

Production Management

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 - 5 main pain points/questions
 - Will address 4 of these (not scheduling)

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 - Primarily - preventing orders getting lost or stuck on the floor and what do when late
- Cetec features and solutions to these pain points
 - Tools for the Production Manager/supervisor
 - Tools for the Shop Floor user
 - Reports

Production Management

- Questions a Production Manager faces (or should deal with)
 - 5 main pain points/questions
 - Will address 4 of these (not scheduling)
 - Primarily - preventing orders getting lost or stuck on the floor
 - AND staying on time, and what do when late
- Cetec features and solutions to these pain points
 - Tools for the Production Manager/supervisor
 - Tools for the Shop Floor user
 - Reports

Production Processes - two general paths

- Sales and Production are separate
 - Sales entered as Stock Order
 - Production handles internal work orders (Build to Stock)

Production Processes - two general paths

- Sales and Production are separate
 - Sales entered as Stock Order
 - Production handles internal work orders (Build to Stock)
- Direct Orders
 - Sales enters order lines as Build
 - Work orders are tied directly to the sales order lines (No finished goods)

**The Questions / Problems
Prod Mgmt should be asking**

...

Questions / Problems

Questions / Problems

- 1) Do we have capacity? When can we start? (Scheduling Deep Dive!)

Questions / Problems

- 1) Do we have capacity? When can we start? (Scheduling!)
- 2) Do we have material to build?
 - a) What can we build?

Questions / Problems

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- 2) Do we have material to build?
 - a) What can we build?
- 3) Where is the job on the floor?
 - a) What's the status / progress?

Questions / Problems

- 1) Do we have capacity? When can we start? (Scheduling!)
- 2) Do we have material to build?
 - a) What can we build?
- 3) Where is the job on the floor?
 - a) What's the status / progress?
- 4) When is it supposed to ship or be completed?
 - a) Can we hit this target?

Questions / Problems

- 1) Do we have capacity? When can we start? (Scheduling!)
- 2) Do we have material to build?
 - a) What can we build?
- 3) Where is the job on the floor?
 - a) What's the status / progress?
- 4) When is it supposed to ship or be completed?
 - a) Can we hit this target?
- 5) When it's late, what do we do?

Do we have the material to start work

Can we release the job?

What can we build?

How do we deal with shortages - either with components or subassemblies?

What are the pain points?

- Partially completed jobs keep inventory locked up in WIP
- Late material prevents us starting on time

Where is the job / what's the status

Work locations / statusing jobs

- Unreleased orders; picking/warehouse; production process
- Labor progress

The pain points

- Lost jobs wastes time in overhead; labor time is money locked up in WIP
- Lost ability to have real cost accounting - don't know actual cost of a job

Backup in WIP

Orders are lost on the floor

Orders released short without material to complete

Cash - inventory and labor invested in WIP but not shipping

When is it supposed to be completed

What are we supposed to ship and when?

Can we meet that promise date?

Suborders/subassemblies - risk the finished good being late to the customer and backup production

Customer direct orders (transcode stock or build) - these are late; risk customer relationships

What do we do when an order is late

Update Order status

Update Ship Date (for both sales and work order)

Communicate with sales

Determine the root cause / reason (do you know why?)

Cetec Tools and Solutions

...

List

1) Show Prod Mgmt

- a) Prod Order List; Release to Pick; Order Material
- b) Order Status, Order Notes, Clear to Build Qty, Short Parts

2) Work order tools

- a) Splitting; tools for the production only user
- b) Work order notifications, WIP Comments, Order Status/Prod Notes updates

3) Reports


- a) Ontime Shipment
- b) Efficiency
- c) Order Values - by location; WIP Material; WIP Aging; Prod Calendar

Do we have material?

- Prod Order List - Show Prod Mgmt
 - On Target; Prod Stats; Prod Notes

Production Order List

Order #	<input type="text"/>	Part #	<input type="text" value="(comma separated)"/>	Revision	<input type="text"/>
Customer Number	<input type="text"/>	Customer Name	<input type="text"/>	Cust. PO	<input type="text"/>
Date	<input type="text" value="2021-10-11"/> - <input type="text" value="2021-10-22"/>	Work	<input type="text" value="Work"/>	Transcode / Status	<input type="text" value="Open Build Orders"/>
Intercompany?	<input type="text" value="All"/>		Warehouse	<input type="text" value="All"/> Main Warehouse (MN) Malaysia Plant (CA) Mexico Plant (OM) Quarantine (CP)	Location <input type="checkbox"/> Appliances At Vendor Outsourcing Beck assembly Cable Assembly Cable Prep/Cut
Shipped Today?	<input type="checkbox"/>	Show Prod Mgmt?	<input checked="" type="checkbox"/>	No Work Instr.	<input type="checkbox"/>
First Article?	<input type="text" value="All"/>	Order Status	<input type="text" value="All"/>	Req'd Work Instr.	<input type="text" value="Hide Column (fast)"/>
QA Inspector	<input type="text" value="All"/>	On Target?	<input type="text" value="All"/>	Production Status	<input type="text" value="All"/>
Department	<input type="text"/>	Order Type	<input type="text" value="All"/>	Ship Via	<input type="text" value="All"/>



Explain and Send Screenshots

http://demo.cetecerpdevelop.com/otl/order/list?reloaded=1&debug=&ordernum=&propart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-22&date_type=vip&trans_type=wo_open&intercompany=&prod_mgr1_via=1&first_article=&orderstatus=&sho

Do we have material?

- Prod Order List - Show Prod Mgmt
 - On Target; Prod Stats; Prod Notes

Displaying 1 - 9 of 9 Export +/- Columns

Loc	Warehouse	Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Short per Avail	Material Here On	# Comp	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomp Labor
MN	MN	502.1	Yes	Ahead of Schedule	Prod Notes	Short!	Short!	2021-10-20	11	SUB19284, SUB11345, SUB6243, SUB15351, RAW1346134, RAW97465, SUB63456	0	10	BOM99-1000	Internal Account	2021-10-20	2021-10-20	720.33	0.35	719.98
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	1	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00	0.00
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	Late!	4	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00	395.00
MN	MN	530.1	No	Critical Shortage		Short!	No	2021-10-14	4	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00	525.00
MN	MN	534.1	Yes	On Target	should be done today	No	No		9		5	5	BOM1000	Vance Refrigeration	2021-10-15	2021-10-15	3395.00	0.00	3395.00

Explain and Send Screenshots
http://demo.ceterp.com/ordorder/list?reloaded=1&debug=&ordernum=2&prod_revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-22&date_type=wip&trans_type=wo_open&intercompany=3&prod_mgmt_view=1&first_article=&orderstatus=3&show_req_wor

Do we have material?

- Prod Order List - Show Prod Mgmt

Order Production Status

Notes

Prod Notes

Status

Critical Shortage

On Target?

Update Close Quick Close

Send Email Alert To Users

None
George Smith
Joe Worker
John Smith
Scott Ryan
Susan Moody

Also Email All Users With Role

None
Accounting
Accounting Admin
Admin
AllInvoices
AllPQuotes
AllQuotes
Block Edit Part
Can Edit BOM
Can Edit Order

Order

Order	Est. Labor	Act. Labor
502.1	720.33	0.35
502.2	0.00	0.00
500.1	395.00	0.00
500.1	525.00	0.00
504.1	3395.00	0.00

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/otd/order/list?reloaded=1&debug=&ordernum=&prcpart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-22&date_type=wip&trans_type=wo_open&intercompany=&prod_mgmt_view=1

Do we have material?

- Prod Order List - Show Prod Mgmt
 - Short flag; Short parts; Clear to Build

Displaying 1 - 9 of 9 Export +/- Columns

Loc	Warehouse	Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Short per Avail	Material Here On	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor
MN	MN	502.1	Yes	Critical Shortage	Prod Notes	Short!	Short!	2021-10-20	SUB19284, SUB11345, SUB6243, SUB15351, RAW1346134, RAW97465, SUB63456	0	10	BOM99-1000	Internal Account	2021-10-20	2021-10-20	720.33	0.35
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	Late!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00
MN	MN	530.1	No	Critical Shortage		Short!	No	2021-10-14	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00
MN	MN	534.1	Yes	On Target	should be done today	No	No			5	5	BOM1000	Vance Refrigeration	2021-10-15	2021-10-15	3395.00	0.00

Do we have material?

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 - Short flag; Short parts; Clear to Build

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MN	MN	502.1	Yes	Critical Shortage	Prod Notes	Short!	Short!	2021-10-20	SUB19284, SUB11345, SUB6243, SUB15351, RAW1346134, RAW97465, SUB63456	0	10	BOM99-1000	Internal Account	2021-10-20	2021-10-20	720.33	0.35
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	Late!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00
MN	MN	530.1	No	Critical Shortage		Short!	No	2021-10-14	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00
MN	MN	534.1	Yes	On Target	should be done today	No	No			5	5	BOM1000	Vance Refrigeration	2021-10-15	2021-10-15	3395.00	0.00

[Explain and Send Screenshots](#)
http://demo.caterpdpdaval.com/ord/order/list?reloaded=1&debug=&ordernum=&today=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-22&date_type=vip&trans_type=vo_open&intercompany=&prod_mgmt_view=1&first_article=&ord

Do we have material?

- Show Prod Mgmt - Short parts

Allocation For 502.1-1

[Back To Order Material Report](#)

Warehouse	MN	Order	502.1-1	Qty Due	10
Work Start Date	2021-10-20	Ship Due	2021-10-20	Date Due	2021-10-20
Customer	1 - Internal Account	Production Line		Revision	A
Part Number	BOM99-1000	Labor Time Per Assembly	72.0333 minutes X 10 = 720.333333333333 minutes	Entry Date	2021-08-19
Late/Short Comment	<input type="text" value="(comment)"/>	<input type="button" value="Submit"/>			

	Component	Prcpart	Cust Part	OEM Part	Desc	Qty Per	Ext. Qty	Next PO	Next PO Date	Next PO Qty	Part QOH	Part Avail	
+/-	1	SUB19284			Pump Body	1	10	446.1-1	2021-10-20	10	0	-1	i
+/-	2	SUB11345			Pump Drive Shaft	1	10				0	-1	i
+/-	3	SUB6243			Pump Drive Gear	1	10	467.1-2	2021-10-20	10	10	9	i
	4	SUB15351			Pump Shaft	1	10				0	-1	i

Explains and Send Screenshots
<http://demo.cetecerpdevelop.com/workorder/567/view?mode=notshort&ordernum=502.1&linenum=1>

Do we have material?

- Show Prod Mgmt - Short parts

Displaying 1 - 9 of 9 Export +/- Columns

Loc	Warehouse	Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Short per Avail	Material Here On	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor
MN	MN	502.1	Yes	Critical Shortage	Prod Notes	Short!	Short!	2021-10-20	SUB19284, SUB11345, SUB6243, SUB15351, RAW1346134, RAW97465, SUB63456	0	10	BOM99-1000	Internal Account	2021-10-20	2021-10-20	720.33	0.35
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	Late!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00
MN	MN	530.1	No	Critical Shortage		Short!	No	2021-10-14	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00
MN	MN	534.1	Yes	On Target	should be done today	No	No			5	5	BOM1000	Vance Refrigeration	2021-10-15	2021-10-15	3395.00	0.00

http://demo.cereserpdev.com/oid/order/lis?reloaded=1&debug=&ordemum=2&prod_id=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-22&date_type=wip&trans_type=wo_open&intercompany=&prod_mgmt_view=1&first_article=3&ord

Do we have material?

- Show Prod Mgmt - Short Parts

Order Material Report

Work Start Date	(from) - (to)	Ship Date	(from) - (to)	Dock Date	(from)
Customer		Order	502.1	Line	1
More Options ▾					Submit

Displaying 1 - 4 of 4 [Export](#) [+/- Columns](#)

	Order	Line	Qty	Work Start Date	Ship Date	Top Level Prcpart	Shortage Prcpart	Need Qty	QOH	QOO	Avail	Supplier Name	PO	PO Ack?	PO Dock Date	PO Qty Due in	PO T Num
View	502.1	1	10	2021-10-20	2021-10-20	BOM99-1000	SUB19284	10	0.00000000	10	0	Internal Vendor	502.2-1	Yes	2021-10-20	10	
View	502.1	1	10	2021-10-20	2021-10-20	BOM99-1000	SUB11345	10	0.00000000	0	0	N/A		No	N/A	0	

Explain and Send Screenshots

<http://demo.caterpder.com/otd/allocation/lats?reloaded=1&orderNum=502.1&linenum=1>

Do we have material?

- Prod Order List - Show Prod Mgmt
 - Clear to Build

Displaying 1 - 9 of 9 Export +/- Columns

Loc	Warehouse	Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Short per Avail	Material Here On	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor
MN	MN	502.1	Yes	Critical Shortage	Prod Notes	Short!	Short!	2021-10-20	SUB19284, SUB11345, SUB6243, SUB15351, RAW1346134, RAW97465, SUB63456	5	10	BOM99-1000	Internal Account	2021-10-20	2021-10-20	720.33	0.35	719.98
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00	0.00
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	Late!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00	395.00
MN	MN	530.1	No	Critical Shortage		Short!	No	2021-10-14	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00	525.00
MN	MN	534.1	Yes	On Target	should be done today	No	No			5	5	BOM1000	Vance Refrigeration	2021-10-15	2021-10-15	3395.00	0.00	3395.00

Do we have material?

- Order Split based on Clear to Build

Displaying 1 - 9 of 9 Export +/- Columns

Loc	Warehouse	Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Short per Avail	Material Here On	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est Lab
MN	MN	502.1	Yes	Critical Shortage	Prod Notes	Short!	Short!	2021-10-20	SUB19284, SUB11345, SUB6243, SUB15351, RAW1346134, RAW97465, SUB63456	5	10	BOM99-1000	Internal Account	2021-10-20	2021-10-20	720.
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	Late!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.
MN	MN	530.1	No	Critical Shortage		Short!	No	2021-10-14	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.

Explain and Send Screenshots
http://demo.cetecarpdvel.com/otd/order/list?reloaded=1&debug=&ordernum=&prcpart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-22&date_type=wip&trans_type=wo_open&intercompany=&prod_mgmt_view

Do we have material?

- Order Split based on Clear to Build

Workorder 502.1 Line: 1

WORKORDER

OVERVIEW

COMPLETE/RECEIVE

HISTORY

PICK PARTS

DEKIT PARTS

MAINT/ETC +

OTHER PART

ORDERS

SPLIT LINE

NOTIFICATIONS

WIP AGING REPORT

WORK REPORT

RELATED ORDERS

BUILD W/ SUBS

ORDER MATERIAL

KIT AUDIT

BOM MANAGEMENT

CHANGE REV

LABOR PLAN

MANAGEMENT

SERIALS

Build Process 1 2 3 4 5

3. Pick Parts/Material Line 1

Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)

SHORT! +/-

CUSTOMER: INTERNAL ACCOUNT (1) QTY: 10 SHIP DATE: 2021-10-20

WORK

INSTRUCTIONS

ORDER INFO

PARTS

SCHEDULE

COMMENTS (1)

HISTORY

Labor Time

Start Work

Time Logged: 0.3 Min

Est Needed: 720.3 Min

Order Progress
(Total Labor Min.)

0 50 100 150 200 250 300 350 400 450 500 550 600 650

Do we have material?

- Order Split based on Clear to Build

Workorder (Build): 502.1 Line: 1 (Gear Pump Assembly)

WORKORDER
OVERVIEW
COMPLETE/RECEIVE
HISTORY
PICK PARTS
DEKIT PARTS
MAINT/ETC +
OTHER PART
ORDERS
SPLIT LINE
NOTIFICATIONS
WIP AGING REPORT
WORK REPORT
RELATED ORDERS
BUILD W/ SUBS
ORDER MATERIAL
KIT AUDIT
BOM MANAGEMENT
CHANGE REV
LABOR PLAN

[Back To Workorder](#)
[Back To Order Edit](#)

Warehouse	Order-Line	Nosi	Location	Qty	Split To New Line w/ Qty:	
MN	502.1-1	0	Mill	10	5	<input type="button" value="Split"/> <input type="button" value="Mass Split"/> <input type="button" value="Get Suggested Split"/>
Split Work Start Date:		<input type="text" value="2021-10-20"/>	Split Ship Date:		<input type="text" value="2021-10-20"/>	Split Dock Date: <input type="text" value="2021-10-20"/>
Work To Move To Split						
User:		Location:	Date:	Minutes:		
Scott Ryan		Cable Prep/Cut	2021-08-19	0		
						Move To Split? <input type="checkbox"/>

Explain and Send Screenshots
<http://demo.caleerpdevelop.com/otd/order/567/split>

Do we have material?

- Release to Pick - Show Prod Mgmt
 - What to release? What can we start work on?

Release To Pick

Manage Pick Queues

Auto-Release Update

Date	2021-10-13 - 2021-10-21	Work	Order		Assigned To	All
Customer	Search customers...		Trans Code	Build	Work Loc	Doc Control (Unreleased)
Ship Type	All		Order Type	All	Location	All
Intercompany?	All		Credit Terms	All	FOB/Incoterms	All
Prcpart	Search existing parts...		Production Line	All	Show Prod. Mgmt?	<input checked="" type="checkbox"/>
Credit Hold	All		Short Per Allocation?	All	Auto-Release?	<input type="checkbox"/>

Less Options

Submit

Explain and Send Screenshots

http://demo.cetecerpdev1.com/picking/move_to_pick_queue?reloaded=1&web_grid_page=1&from_date=2021-10-13&to_date=2021-10-21&date_type=target_wip_date&ordernum=2&assigned_to=2&customer=2&transcode=5A&status=1&ship_type=2&order_type=2&location=2&intercompany=all&terms=2&fob=3&

Do we have material?

- Release to Pick - Show Prod Mgmt

Doc Control (Unre) Move Orders Line Plate Batch Print


Displaying 1 - 6 of 6 Export +/- Columns

On Target?	Prod Status	Prod Notes	Order	Line	Prcpart	Customer	Work Location	Work Start Date	Ship Date	Short Per Allocation	# Comp	Assign To	Qty Due	Docs	Plate	Move
Yes	Critical Shortage	Order Split for shortage	502.1	1	BOM99-1000	Internal Account	Doc Control (Unreleased)	2021-10-20	2021-10-20	No	11	(none) set	5	Docs	Plate	<input type="checkbox"/>
Yes	Critical Shortage	Prod Notes	502.1	2	BOM99-1000	Internal Account	Doc Control (Unreleased)	2021-10-20	2021-10-20	Short!	11	(none) set	5	Docs	Plate	<input type="checkbox"/>
No	Critical Shortage		502.2	1	SUB19284	Internal Account	Doc Control (Unreleased)	2021-10-20	2021-10-20	Short!	1	(none) set	10	Docs	Plate	<input type="checkbox"/>

Explain and Send Screenshots
http://demo.catercarpdev.com/picking/move_to_pick_queue?reloaded=1&web_grid_page=1&from_date=2021-10-19&to_date=2021-10-21&datatype=target_wip_date&ordernum=&assigned_to=&customer=&transcode=SA&status=1&shiptype=&ordertype=&location=&intercompany=all&terms=&fob=3prc

Do we have material?

- Batch move / status orders after the split

Warehouse ▼ **Move Orders** Line Plate ▼ **Batch Print** 

Displaying 1 - 6 of 6 [Export](#) [+/- Columns](#)

On Target?	Prod Status	Prod Notes	Order	Line	Prcpart	Customer	Work Location	Work Start Date	Ship Date	Short Per Allocation	# Comp	Assign To (none) ▼	Qty Due	Docs	Plate	Move <input type="checkbox"/>
Yes	Critical Shortage	Order Split for shortage	502.1	1	BOM99-1000	Internal Account	Doc Control (Unreleased)	2021-10-20	2021-10-20	No	11	John Smit ▼ set	5	Docs	Plate	<input checked="" type="checkbox"/>
Yes	Critical Shortage	Prod Notes	502.1	2	BOM99-1000	Internal Account	Doc Control (Unreleased)	2021-10-20	2021-10-20	Short!	11	(none) ▼ set	5	Docs	Plate	<input type="checkbox"/>
No	Critical Shortage		502.2	1	SUB19284	Internal Account	Doc Control (Unreleased)	2021-10-20	2021-10-20	Short!	1	(none) ▼ set	10	Docs	Plate	<input type="checkbox"/>

Explain and Send Screenshots
http://demo.cetecorp.com/picking/move_to_pick_queue?reloaded=1&web_grid_page=1&from_date=2021-10-13&to_date=2021-10-21&date_type=target_wip_date&ordernum=&assigned_to=&customer=&transcode=SA&status=1&ship_type=&ordr_type=&location=&intercompany=all&terms=2&ob=2&pr

Do we have material?

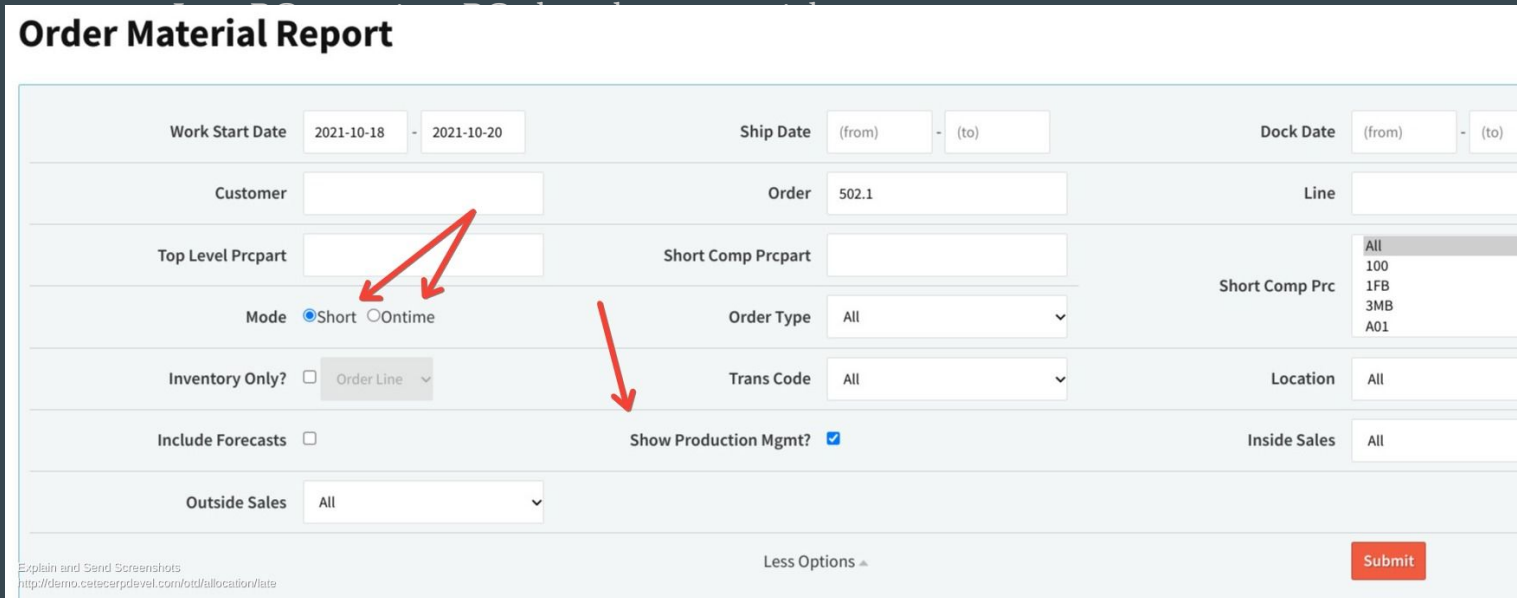
- Order Material
 - What are we short and how do we communicate back to purchasing

Order Material Report

Work Start Date	2021-10-18 - 2021-10-20	Ship Date	(from) - (to)	Dock Date	(from) - (to)
Customer		Order	502.1	Line	
Top Level Prcpart		Short Comp Prcpart		Short Comp Prc	All 100 1FB 3MB A01
Mode	<input checked="" type="radio"/> Short <input type="radio"/> Ontime	Order Type	All	Location	All
Inventory Only?	<input type="checkbox"/> Order Line	Trans Code	All	Show Production Mgmt?	<input checked="" type="checkbox"/>
Include Forecasts	<input type="checkbox"/>	Inside Sales	All		
Outside Sales	All				

Less Options ▲ Submit

Explain and Send Screenshots
<http://demo.cetecerpdevelop.com/otd/allocation/late>



Do we have material?

- Order Material
 - What are we short and how do we communicate back to purchasing

Outside Sales

Less Options

Displaying 1 - 2 of 2 [Export](#) [+/- Columns](#)

	Order	Line	On Target?	Prod Stats	Prod Notes	Qty	Work Start Date	Ship Date	Top Level Prcpart	Shortage Prcpart	Need Qty	QOH	QOO	Avail	Supplier Name	PO	PO Ack?	PO Dock Date	PO Qty Due in	PO Tracking Numbers	Info
View	502.1	2	Yes	Critical Shortage	Prod Notes	5	2021-10-20	2021-10-20	BOM99-1000	SUB11345	5	5.00000000	10	5	Master Distributor	479.1	Yes	2021-10-21	10		i
View	502.1	2	Yes	Critical Shortage	Prod Notes	5	2021-10-20	2021-10-20	BOM99-1000	RAW1346134	5	7.00000000	10	7	Master Distributor	480.1	Yes	2021-10-21	10	12345	i

Displaying 1 - 2 of 2 [Export](#) [+/- Columns](#)

Explain and Send Screenshots
http://demo.cetecerpdev.com/otcl/alllocation/late

Do we have material?

- Production only tools - shop floor raising the flag
 - Shortage comments; Part requests; Pick Parts bin update

Pick Parts For Work Order: 502.1 Line: 2

Information: Part Pick Recorded

WORKORDER
OVERVIEW
COMPLETE/RECEIVE
HISTORY
PICK PARTS
DEKIT PARTS
MAINT/ETC +
SERIALS
INSPECTIONS
OUTSOURCE PO
DOCUMENTS

Build Process 1 2 3 4 5

3. Pick Parts/Material Line 1, Line 2

BOM Part Number BOM99-1000

Customer 1 - Internal Account

First Article? No

Qty Due 5

Qty To Ship 0

Location MN

Shortage Comments We are short SUB19284 and SUB11345

Hide Picked?

Prcpart

[Printable Version](#)

Item	Prc	Part	Revision	Qty Need	Qty Picked	Bin	Lot Code	Bin Rev	Receipt	Bin Qty	Pick Q
1	SUB	19284		5	0	1 NEW			849	5	

Part Description: Pump Body

Explain and Send Screenshots:
http://demo.cetecerpdevelop.com/oid/order/606/pick_parts?only_prcpart=&only_short=

Do we have material?

- Production only tools - shop floor raising the flag
 - Shortage comments; Part requests; Pick Parts bin update

Less Options ▲ Submit

Displaying 1 - 4 of 4 Export +/- Columns

Loc	Warehouse	Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Short per Avail	Material Here On	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Ext. Resale	Work Loc	Shortage Comment
MN	MN	502.1	Yes	Critical Shortage	Order Split for shortage	No	No			5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	\$382.25	Doc Control (Unreleased)	
MN	MN	502.2	No	Critical Shortage		Short!	No	2021-10-20	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	\$20.00	Doc Control (Unreleased)	
MN	MN	530.1	Yes	On Target	i don't know what to do	Short!	No	2021-10-14	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	\$8,144.95	Doc Control (Unreleased)	
MN	MN	502.1	Yes	Critical Shortage	Prod Notes	Short!	No	2021-10-21	SUB19284, SUB11345, SUB15351, RAW1346134, RAW97465	5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	\$382.25	Doc Control (Unreleased)	We are short SUB19284 and SUB11345

[Explain and Send Screenshots](#)
http://demo.cetecorpdevel.com/oid/order/list?reloaded=1&debug=&ordernum=&prcpart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-18&to_date=2021-10-21&date_type=wip&trans_type=wo_open&intercompany=&prod_mgmt_view=1&first_article=&orderstatus=&show_req_work_ins

Displaying 1 - 4 of 4 Export +/- Columns

Where is the job / what's the status

- Prod Order List - On Target; Prod Stats; Prod Notes

Less Options Submit

Displaying 1 - 5 of 5 Export +/- Columns

Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Missing Parts	Clear to Build	Qty	Prctpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor	Ext. Resale	Work Loc	WIP Comment
502.1	Yes	Critical Shortage	Order Split for shortage	No		5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	390.17	0.35	389.82	\$382.25	Cable Prep/Cut	moved to Cable Prep/Cut by techx (on 2021-10-12)
502.2	No	On Target		Short!	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00	0.00	\$20.00	Quality	moved to Quality by techx (on 2021-10-12)
530.1	Yes	On Target	i don't know what to do	Short!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00	395.00	\$8,144.95	Production	moved to Production by techx (on 2021-10-12)
502.1	Yes	Critical Shortage	Prod Notes	Short!	SUB19284, SUB11345, SUB15351, RAW1346134, RAW97465	5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	780.33	0.00	780.33	\$382.25	Doc Control (Unreleased)	moved to Doc Control (Unreleased) by techx (on 2021-10-12)
530.1	No	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00	525.00	\$11,402.93	Warehouse	moved to Warehouse by techx (on 2021-10-12)

Explain and Send Screenshots
http://demo.caterpillar.com/ordernlist?reloaded=1&debug=0&ordernum=0&prctpart=0&revision=0&custnum=0&custname=0&cust_po=0&from_date=2021-10-18&to_date=2021-10-21&date_type=promise&trans_type=wo_open&intercompany=0&status=0&status=1&status=6&status=18&status=50&status=93

Where is the job / what's the status

- Prod Order List - Work location & WIP Comments

Displaying 1 - 5 of 5 Export +/- Columns

Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor	Ext. Resale	Work Loc	WIP Comment
502.1	Yes	Critical Shortage	Order Split for shortage	No		5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	390.17	0.35	389.82	\$389.25	Cable Prep/Cut	moved to Cable Prep/Cut by techx (on 2021-10-12)
502.2	No	On Target		Short!	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	0.00	0.00	\$20.00	Quality	This is a WIP Comment from the floor (on 2021-10-12)
530.1	Yes	On Target	i don't know what to do	Short!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	0.00	395.00	\$8,144.95	Production	moved to Production by techx (on 2021-10-12)
502.1	Yes	Critical Shortage	Prod Notes	Short!	SUB19284, SUB11345, SUB15351, RAW1346134, RAW97465	5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	780.33	0.00	780.33	\$382.25	Doc Control (Unreleased)	moved to Doc Control (Unreleased) by techx (on 2021-10-12)
530.1	No	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	0.00	525.00	\$11,402.93	Warehouse	moved to Warehouse by techx (on 2021-10-12)

2090.50 0.35 2090.15

http://demo.cetserpdevelop.com/jsp/order/list?reloaded=1&debug=&ordernum=&prcpart=&revision=&cusnum=&cusname=&cust_po=&from_date=2021-10-18&to_date=2021-10-21&date_type=prod&status_type=wo_oper&status=4&status=1&status=2&status=3&status=5&status=19&status=50&status=92&

Where is the job / what's the status

- Prod Order List - Percent complete (Est Labor vs Act Labor)

Displaying 1 - 5 of 5 Export +/- Columns

Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor	Ext. Resale	Work Loc	WIP Comment
502.1	Yes	Critical Shortage	Order Split for shortage	No		5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	390.17	0.35	389.82	\$382.25	Cable Prep/Cut	moved to Cable Prep/Cut by techx (on 2021-10-12)
502.2	No	On Target		Short!	RAW1345	10	10	SUB19284	Internal Account	2021-10-20	2021-10-20	0.00	180.00	-180.00	\$20.00	Quality	This is a WIP Comment from the floor (on 2021-10-12)
530.1	Yes	On Target	i don't know what to do	Short!	PRT1, PRT2, PRT3, SUB100	5	5	BOM1000	Vance Refrigeration	2021-10-20	2021-10-20	395.00	150.00	245.00	\$8,144.95	Production	moved to Production by techx (on 2021-10-12)
502.1	Yes	Critical Shortage	Prod Notes	Short!	SUB19284, SUB11345, SUB15351, RAW1346134, RAW97465	5	5	BOM99-1000	Internal Account	2021-10-20	2021-10-20	780.33	300.00	480.33	\$382.25	Doc Control (Unreleased)	moved to Doc Control (Unreleased) by techx (on 2021-10-12)
530.1	No	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	60.00	465.00	\$11,402.93	Warehouse	moved to Warehouse by techx (on 2021-10-12)
												2090.50	690.35	1400.15			

[Explain and Send Screenshots](#)
http://demo.cetscerpdevst.com/otd/order/list?loaded=1&debug=&ordernum=&prcpart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-18&to_date=2021-10-21&date_type=promise&trans_type=wo_open&intcompany=&status=4&status=1&status=5&status=19&status=50&status=3

Where is the job / what's the status

- Production only tools
 - WIP Comments - available on Production Order List
 - Statusing work locations - can give you a report of how much time orders spend in each location
 - Logging time w/ pieces completed - efficiency reports for pieces completed/hour
 - Work order notifications - email a user when order reaches this location
 - Order Status - shop floor posts updates, selects to email mgmt, and shows on report

Workorder 502.1 Line: 1 Pre-Release: Scott Ryan

WORKORDER
OVERVIEW
COMPLETE/RECEIVE
HISTORY
PICK PARTS
DEKIT PARTS
MAINT/ETC +
SERIALS
INSPECTIONS
OUTSOURCE PO
DOCUMENTS

Build Process 1 2 3 4 5
3. Pick Parts/Material **Line 1**, **Line 2**

Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)
CUSTOMER: INTERNAL ACCOUNT (1) QTY: 5 SHIP DATE: 2021-10-20

WORK INSTRUCTIONS ORDER INFO PARTS SCHEDULE COMMENTS (3) HISTORY

Labor Time

Start Work Time Logged: 0.3 Min Est Needed: 390.2 Min

Order Progress (Total Labor Min.)
0 20 40 60 80 100 120 140 160 180 200 220 240 260 280 300 320 340 360 380

+/- Open Work No Open Work

Order Work Location

Explains and Send Screenshots
http://bentley.com/secureportal.com/.../order/5021/work/_new Cable Prep/Cut Cable Prep/Cut Move Partial

Where is the job / what's the status

- Production only tools - Workflow Tool

Order 502.1 Line: 1

Build Process 1 2 3 4 5
3. Pick Parts/Material **Line 1**, **Line 2**

Build Order For BOM99-1000 (Rev A) (Gear Pump As)
CUSTOMER: **INTERNAL ACCOUNT (1)** QTY: 5 SHIP DATE

WORK INSTRUCTIONS ORDER INFO PARTS SCHEDULE COMMENTS (3)

Labor Time

Start Work Time Logged: 0.3 Min Est Ne

Order Progress (Total Labor Min.)
0 20 40 60 80 100 120 140 160 180 200 220 240 260

PRE-RELEASE
Assigned to Scott Ryan for 54 days

Move To

- Scott Ryan
- Scott Ryan
- George Smith
-
- Scott Ryan

Assignment Comments (if changing)

CC List

Priority

Pre-Release: Scott Ryan

Help

Explain and Send Screenshots
http://demo.cetecorpdev.com/otd/order/502.1/work_view
+/- Open Work No Open Work

Where is the job / what's the status

- Production only tools
 - WIP Comments - available on Production Order List
 - Stating work locations - can give you a report of how much time orders spend in each location

The screenshot displays a production order management interface with the following components:

- Navigation Tabs:** WORK, INSTRUCTIONS, ORDER INFO, PARTS, SCHEDULE, COMMENTS (3), HISTORY.
- Labor Time Section:**
 - Start Work:** A red button.
 - Time Logged:** 0.3 Min
 - Est Needed:** 390.2 Min
 - Order Progress (Total Labor Min.):** A progress bar showing approximately 10% completion (around 40 minutes).
 - +/- Open Work:** No Open Work
- Order Work Location Section:**
 - Current Location:** Cable Prep/Cut (dropdown menu).
 - Actions:** Move (red button), Partial (blue button).
 - Work Location Group:** (See All)
 - Override Requirement?** (checkbox)
 - Input Field:** (override comments) with a Set button.
 - Alert:** Required Work Instructions! ⓘ

Two red arrows point from the 'No Open Work' text to the 'Move' and 'Partial' buttons, indicating the next steps for managing the work location.

Explain and Send Screenshots
http://demo.cetecarpdev1.com/oid/order/567/work_view

Where is the job / what's the status

- Production only tools
 - Work order notifications - email a user when order reaches this location

Notifications

WORKORDER
OVERVIEW
COMPLETE/RECEIVE
HISTORY
PICK PARTS
DEKIT PARTS
MAINT/ETC +
SERIALS
INSPECTIONS
OUTSOURCE PO
DOCUMENTS

i Note: Set rules to have email sent when an order is moved to a specific location. Email will include basic order information and a link to the order.

Location	Email To	Subject	Times Sent	Delete
Appliance: <input type="text"/>	(select user) <input type="text"/> (comma separated list of email)	(e.g., Order 123.1 has been moved to Shipping)		(new)
Shipping	sales@cetecerp.com, georgesmith@gmail.com	Order		<input type="checkbox"/>
				<input type="button" value="Update"/>

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/otd/order/567/notification_rules

Where is the job / what's the status

- Production only tools - WIP Comments (available on Production Order List)

The screenshot displays a production order system interface. On the left is a navigation menu with options: WORKORDER, OVERVIEW, COMPLETE/RECEIVE, HISTORY, PICK PARTS, DEKIT PARTS, MAINT/ETC + SERIALS, INSPECTIONS, OUTSOURCE PO, and DOCUMENTS. The main header area shows 'Build Process 1 2 3 4 5' and '3. Pick Parts/Material Line 1, Line 2'. Below this is a title 'Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)' and customer information 'CUSTOMER: INTERNAL ACCOUNT (1) QTY: 5 SHIP DATE: 2021-10-20'. A horizontal menu contains tabs for WORK, INSTRUCTIONS, ORDER INFO, PARTS, SCHEDULE, COMMENTS (3), and HISTORY. A red arrow points from the 'COMMENTS (3)' tab to the 'History' section below. The 'History' section is titled 'Comments' and lists three entries: 'Entered by techx on 2021-09-19 (del): moved to Mill by techx', 'Entered by techx on 2021-10-12 (del): moved to Doc Control (U released) by techx', and 'Entered by techx on 2021-10-12 (del): moved to Cable Prep/Cut by techx'. At the bottom of the history section is an 'Add Comment' input field and an 'Add' button.

WORKORDER

OVERVIEW

COMPLETE/RECEIVE

HISTORY

PICK PARTS

DEKIT PARTS

MAINT/ETC + SERIALS

INSPECTIONS

OUTSOURCE PO

DOCUMENTS

Build Process 1 2 3 4 5

3. Pick Parts/Material Line 1, Line 2

Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)

CUSTOMER: INTERNAL ACCOUNT (1) QTY: 5 SHIP DATE: 2021-10-20

WORK INSTRUCTIONS ORDER INFO PARTS SCHEDULE **COMMENTS (3)** HISTORY

History

Comments

Entered by techx on 2021-09-19 (del):
moved to Mill by techx

Entered by techx on 2021-10-12 (del):
moved to Doc Control (U released) by techx

Entered by techx on 2021-10-12 (del):
moved to Cable Prep/Cut by techx

(Add Comment) Add

Explain and Send Screenshots
http://demo.cetecerpdev1.com/lot/order/567/work_view

Where is the job / what's the status

- Production only tools
 - Logging time w/ pieces completed

The screenshot displays a software interface for managing production orders. On the left, a sidebar lists navigation options: WORKORDER, OVERVIEW, COMPLETE/RECEIVE, HISTORY, PICK PARTS, DEKIT PARTS, MAINT/ETC + SERIALS, INSPECTIONS, OUTSOURCE PO, and DOCUMENTS. The main header area shows 'Build Process' with steps 1, 2, 3, 4, and 5, where step 3 is active. Below this, the order details are: 'Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)', 'CUSTOMER: INTERNAL ACCOUNT (1)', 'QTY: 5', and 'SHIP DATE: 2021-10-20'. A row of tabs includes 'WORK', 'INSTRUCTIONS', 'ORDER INFO', 'PARTS', 'SCHEDULE', 'COMMENTS (3)', and 'HISTORY'. The 'WORK' tab is selected, showing a 'Labor Time' section with a red 'Start Work' button, 'Time Logged: 0.3 Min', and 'Est Needed: 390.2 Min'. Below this is a progress bar for 'Order Progress (Total Labor Min.)' ranging from 0 to 380. At the bottom, it shows '+/- Open Work' with 'No Open Work'.

WORKORDER

OVERVIEW

COMPLETE/RECEIVE

HISTORY

PICK PARTS

DEKIT PARTS

MAINT/ETC + SERIALS

INSPECTIONS

OUTSOURCE PO

DOCUMENTS

Build Process 1 2 3 4 5

3. Pick Parts/Material Line 1, Line 2

Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)

CUSTOMER: INTERNAL ACCOUNT (1) QTY: 5 SHIP DATE: 2021-10-20

WORK INSTRUCTIONS ORDER INFO PARTS SCHEDULE COMMENTS (3) HISTORY

Labor Time

Start Work Time Logged: 0.3 Min Est Needed: 390.2 Min

Order Progress (Total Labor Min.)

0 20 40 60 80 100 120 140 160 180 200 220 240 260 280 300 320 340 360 380

+/- Open Work No Open Work

Order Work Location

Explain and Send Screenshots
http://demo.cetserp.dlevel.com/

Where is the job / what's the status

- Logging time w/ pieces completed

The screenshot shows a web-based interface for logging work time. At the top, there are dropdown menus for 'No' and a text input for '1'. Below this, the 'Assigned User' is set to 'Scott Ryan'. To the right, there is a 'Batch Work Order Add' section with a search input for 'Order' and an 'Add' button. A list below shows 'Order 502.1-1 Prcpart: BOM99-1000 qty: ✖'. A 'Comments' text area is present, followed by 'Start Work' and 'Cancel' buttons. A red arrow points from the 'Add' button to the 'Start Work' button. Below this is a section titled 'OR ADD TIME & CLOSE AT ONCE' with three input fields for 'Hours', 'Minutes', and 'Pieces', and a 'Submit' button. A second red arrow points from the 'Add' button to the 'OR ADD TIME & CLOSE AT ONCE' section. The background shows a blurred view of a work order with 'Line 2' and 'History' visible.

Line 2

Assigned User: Scott Ryan

Batch Work Order Add

Order

Add

Order 502.1-1 Prcpart: BOM99-1000 qty: ✖

Comments

Start Work Cancel

OR ADD TIME & CLOSE AT ONCE

Hours Minutes Pieces

Hours Minutes Pieces

Submit

Pre-Release

History

ed: 390.2 Min

300 320 340 360 380

Explain and Send Screenshots
http://demo.cetecerpdevel.com/old/order/567/work_view

Where is the job / what's the status

- Logging time w/ pieces completed

The screenshot displays a work management interface with the following components:

- Navigation Tabs:** WORK, INSTRUCTIONS, ORDER INFO, PARTS, SCHEDULE, COMMENTS (3), HISTORY.
- Labor Time Section:**
 - Start Work:** A red button to begin logging time.
 - Time Logged:** 0.3 Min.
 - Est Needed:** 390.2 Min.
 - Order Progress:** A horizontal bar chart showing progress from 0 to 380 minutes. The current progress is approximately 10 minutes.
 - Stop Work:** A blue button to end time logging.
 - Activity Log:** "User techx working since 2021-10-12 13:30:40 in Cable Prep/Cut # Pieces Finished:
- Order Work Location:**
 - Dropdown menu: Cable Prep/Cut
 - Buttons: Move, Partial

Two red arrows highlight the "Est Needed" value and the "Stop Work" button.

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/ord/order/567/work/_view

Where is the job / what's the status

- Order Status & Prod Stats
 - Shop floor posts updates, selects to email mgmt, and shows on report

Workorder 502.1 Line: 1 Pre-Release: Scott Ryan ▾

WORKORDER
OVERVIEW
COMPLETE/RECEIVE
HISTORY
PICK PARTS
DEKIT PARTS
MAINT/ETC +
SERIALS
INSPECTIONS
OUTSOURCE PO
DOCUMENTS

Build Process 1 2 3 4 5
3. Pick Parts/Material **Line 1**, **Line 2**

Build Order For BOM99-1000 (Rev A) (Gear Pump Assembly)
CUSTOMER: **INTERNAL ACCOUNT (1)** QTY: 5 SHIP DATE: 2021-10-20

[WORK](#) [INSTRUCTIONS](#) [ORDER INFO](#) [PARTS](#) [SCHEDULE](#) [COMMENTS \(3\)](#) [HISTORY](#)

Order Info

Customer	1 - Internal Account	Prcpart	BOM99-1000	Ship Date	2021-10-20
Parent Assembly	None				
Description	Gear Pump Assembly				
Order Comments	moved to Mill by techx moved to Doc Control (Unreleased) by techx moved to Cable Prep/Cut by techx (see more)				


[BOM99-1000](#)

Explain and Send Screenshots
http://demo.cctecserglevel.com/td/order/5021/work_view

Where is the job / what's the status

- Order Status & Prod Stats
 - Shop floor posts updates, selects to email mgmt, and shows on report

Order Info		
Customer	1 - Internal Account	Prcpart BOM99-1000
Parent Assembly	None	Ship Date 2021-10-20
Description	Gear Pump Assembly	
Order Comments	moved to Mill by techx moved to Doc Control (Unreleased) by techx moved to Cable Prep/Cut by techx (see more)	
Prcpart	BOM99-1000	Revision A
Work Start Date	2021-10-20 (Schedule)	First Article? No
Qty Due	5	Ship Date 2021-10-20
Sales	/	Due Date 2021-10-20
Production Status	Critical Shortage (Set)	Qty To Ship 0
Supervisor		Qty Shipped 0
Parts Call Out		Production Line None
		On Target Yes (Set)
		Inspections 0 (add quick pass)
		Status New (0)
		Tags (Set)
		Type



Where is the job / what's the status

- Order Status & Prod Stats
 - Shop floor posts updates, selects to email mgmt, and shows on report

Order Production Status

Notes

Have material, ready for shipping

Status

On Target

On Target?

Update Close Quick Close

Send Email Alert To Users

None
George Smith
Joe Worker
John Smith
Scott Ryan
Susan Moody

Also Email All Users With Role

None
Accounting
Accounting Admin
Admin
AllInvoices
AllPQuotes
AllQuotes
Block Edit Part
Can Edit BOM
Can Edit Order

ⓧ

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/otd/order/567/work_view

Where is the job / what's the status

- Trick - batch statusing orders from the Release to Pick
 - Just keep the system up to date; don't lose orders!

Production **Move Orders** Line Plate Batch Print

Displaying 1 - 6 of 6 Export +/- Columns

Order	Line	Prcpart	Customer	Work Location	Work Start Date	Ship Date	Short Per Allocation	Assign To (none)	Qty Due	Plate	Move <input type="checkbox"/>
530.1	1	BOM1000	Vance Refrigeration	Warehouse	2021-10-15	2021-10-18	Short!	(none) set	7	Plate	<input checked="" type="checkbox"/>
530.1	3	BOM1000	Vance Refrigeration	Doc Control (Unreleased)	2021-10-12	2021-10-13	Short!	(none) set	7	Plate	<input checked="" type="checkbox"/>
531.1	1	SUB200	Internal Account	Shipping	2021-10-11	2021-10-15	Short!	(none) set	10	Plate	<input checked="" type="checkbox"/>
533.1	1	SUB100	Internal Account	Doc Control (Unreleased)	2021-10-11	2021-10-14	Short!	(none) set	25	Plate	<input type="checkbox"/>

When is it supposed to ship?

- Prod Order List - Show Prod Mgmt

Displaying 1 - 10 of 10 Export +/- Columns

Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor	Ext. Resale	Work Loc	WIP Comment
531.1	No	Needs Intervention	ready to ship	Short!	SUB500	8	10	SUB200	Internal Account	2021-10-11	2021-10-11	0.00	0.00	0.00	\$397.03	Shipping	moved to Shipping by techx (on 2021-10-12)
536.1	No	Quality Hold		Short!	PRT1, PRT2, PRT3, RAW9462711, RAW10101, RAW20202, RAW10101	5	5	BOM1000	Vance Refrigeration	2021-10-11	2021-10-11	15395.00	0.00	15395.00	\$0.00	Quality	moved to Quality by techx (on 2021-10-12)
530.1	Yes	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-12	2021-10-13	525.00	0.00	525.00	\$11,402.93	Doc Control (Unreleased)	
533.1	Yes	N/A		Short!	RAW9462711, SUB200	25	25	SUB100	Internal Account	2021-10-11	2021-10-14	60000.00	0.00	60000.00	\$25,207.13	Doc Control (Unreleased)	
534.1	Yes	On Target	should be done today	Short!	PRT1, PRT2, PRT3, RAW9462711, RAW10101, RAW20202, RAW10101	5	5	BOM1000	Vance Refrigeration	2021-10-15	2021-10-15	3395.00	0.00	3395.00	\$1,859.79	Quality	moved to Quality by techx (on 2021-10-12)
530.1	No	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-15	2021-10-18	525.00	60.00	465.00	\$11,402.93	Warehouse	moved to Warehouse by techx (on 2021-10-12)

Explain and Send Screenshots

http://demo.ceteradevel.com/OrderList/Preloaded=1&debug=3&ordernum=3&part=PRT1,PRT2&usinum=3&usiname=3&sl_po=3&from_date=2021-10-10&to_date=2021-10-18&wip&trans_type=wo_open&intercompany=3&status=4&status=1&status=6&status=16&status=3

What is the ship/promise date

- Prod Order List
 - What do we need to complete into stock or ship?
 - Can we ship/complete partial?
 - Order split! Visibility to MRP, Order Material, Backlog, Release to Pick, etc
 - Looking ahead - getting ahead of issues for what is supposed to ship in a given week

Production Order List

Order #	<input type="text"/>	Part #	<input type="text" value="(comma separated)"/>	Revision	<input type="text"/>
Customer Number	<input type="text"/>	Customer Name	<input type="text"/>	Cust. PO	<input type="text"/>
Date	<input type="text" value="2021-10-18"/> - <input type="text" value="2021-10-22"/>	Ship I	<input type="text" value="Ship I"/>	Transcode / Status	<input type="text" value="Open Build Orders"/>
Intercompany?	<input type="text" value="All"/>	Warehouse	<input type="text" value="All
Main Warehouse (MN)
Malaysia Plant (CA)
Mexico Plant (OM)
Quarantine (CP)"/>	Location	<input type="text" value="Appliances
At Vendor Outsourcing
Beck assembly
Cable Assembly
Cable Prep/Cut"/>
Production Line	<input type="text" value="All
None
1 - Production Line 1
2 - Production Line 2
3 - Production Line 3"/>	Shipped Today?	<input type="checkbox"/>	Show Prod Mgmt?	<input checked="" type="checkbox"/>
No Work Instr.	<input type="checkbox"/>	First Article?	<input type="text" value="All"/>	Order Status	<input type="text" value="All"/>
Req'd Work Instr.	<input type="text" value="Hide Column (fast)"/>	QA Inspector	<input type="text" value="All"/>	On Target?	<input type="text" value="All"/>
Production Status	<input type="text" value="All"/>				

What is the ship/promise date

- Release to Pick - Auto-Release for Order Fulfillment
 - Stock orders with Qty Avail, and leveraging Ship Date w/ Ship Ahead Days

Release To Pick

Manage Pick Queues | Auto-Release Update

Date	(from) - (to)	Work	Order	Assigned To	All	
Customer	Search customers...		Trans Code	Stock	Work Loc	Doc Control (Unreleased)
Ship Type	All	Order Type	All	Location	All	
Intercompany?	All	Credit Terms	All	FOB/Incoterms	All	
Prcpart	Search existing parts...		Production Line	All	Show Prod. Mgmt?	<input type="checkbox"/>
Credit Hold	All	Short Per Allocation?	All	Auto-Release?	<input checked="" type="checkbox"/>	

Less Options » Submit

Explain and Send Screenshots
http://demo.catercorplevel.com/picking/move_to_pick_queues?reloaded=1&auto_release=1

What is the ship/promise date

- Release to Pick - Auto-Release & Order Fulfillment
 - Stock orders with Qty Avail, and leveraging Ship Date w/ Ship Ahead Days

The screenshot displays the SAP Pick List interface. At the top, there are buttons for 'Doc Control (Unre)', 'Move Orders', 'Pick List', and 'Batch Print'. Below these is a status bar indicating 'Displaying 1 - 24 of 24' and options for 'Export' and '+/- Columns'. The main table lists order lines with columns for Order, Line, Prcpart, Customer, Work Location, Work Start Date, Ship Date, Short Per Allocation, Auto-Release Comments, Short per Avail, Assign To, Qty Due, Release Qty, Docs, Plate, and Move. Red arrows point from the 'Move Orders' button to the 'Ship Date' column and from the 'Pick List' button to the 'Assign To' column. Two red boxes highlight the 'Auto-Release Comments' and 'Release Qty' columns for the first two rows.

Order	Line	Prcpart	Customer	Work Location	Work Start Date	Ship Date	Short Per Allocation	Auto-Release Comments	Short per Avail	Assign To	Qty Due	Release Qty	Docs	Plate	Move
114.1	2	FIG-123124	Edge Products	Doc Control (Unreleased)	2019-09-03	2019-08-27	Short! (100)	Partial shipment, eligible for auto-release	Short! (100)	(none) set	150	100	Docs	Plate	<input type="checkbox"/>
114.1	3	FIG-123124	Edge Products	Doc Control (Unreleased)	2019-09-27	2019-09-20	Short! (100)	Partial shipment, eligible for auto-release	Short! (100)	(none) set	150	100	Docs	Plate	<input type="checkbox"/>

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/picking/move_to_pick_queue?reloaded=1&auto_release=1

What to do if late

- Prod Mgmt
 - Flag as late; update Ship Date; Email Sales

Displaying 1 - 10 of 10 Export +/- Columns

Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor	Ext. Resale	Work Loc	WIP Comment
531.1	No	Needs Intervention	ready to ship	Short!	SUB500	8	10	SUB200	Internal Account	2021-10-11	2021-10-11	0.00	0.00	0.00	\$397.03	Shipping	moved to Shipping by techx (on 2021-10-12)
536.1	No	Quality Hold		Short!	PRT1, PRT2, PRT3, RAW9462711, RAW10101, RAW20202, RAW10101	5	5	BOM1000	Vance Refrigeration	2021-10-11	2021-10-11	15395.00	0.00	15395.00	\$0.00	Quality	moved to Quality by techx (on 2021-10-12)
530.1	Yes	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-12	2021-10-13	525.00	0.00	525.00	\$11,402.93	Doc Control (Unreleased)	
533.1	Yes	N/A		Short!	RAW9462711, SUB200	25	25	SUB100	Internal Account	2021-10-11	2021-10-14	60000.00	0.00	60000.00	\$25,207.13	Doc Control (Unreleased)	

Explain and Send Screenshots
http://demo.celerpdev.com/oid/order/mis?reloaded=1&debug=2&ordernum=3&prcpars=3&division=2&custnum=2&custname=2&cust_po=2&from_date=2021-10-11&to_date=2021-10-20&date_type=wip&trens_type=wo_open&intercompany=3&status=4&status=13&status=5&status=17&st

What to do if late

- Prod Mgmt - Flag as late; update Ship Date; Email Sales

Displaying 1 - 10 of 10 Export +/- Columns

Order	On Target?	Prod Stats	Prod Notes	Short Per Allocation	Missing Parts	Clear to Build	Qty	Prcpart	Customer	Work Start Date	Ship Date	Est. Labor	Act. Labor	Incomplete Labor	Ext. Resale	Work Loc	WIP Comment
531.1	No	Needs Intervention	ready to ship	Short!	SUB500	8	10	SUB200	Internal Account	2021-10-11	2021-10-11	0.00	0.00	0.00	\$397.03	Shipping	moved to Shipping by techx (on 2021-10-12)
536.1	No	Quality Hold		Short!	PRT1, PRT2, PRT3, RAW9462711, RAW10101, RAW20202, RAW10101	5	5	BOM1000	Vance Refrigeration	2021-10-11	2021-10-11	15395.00	0.00	15395.00	\$0.00	Quality	moved to Quality by techx (on 2021-10-12)
530.1	Yes	Critical Shortage		Short!	PRT1, PRT2, PRT3, SUB100	7	7	BOM1000	Vance Refrigeration	2021-10-12	2021-10-13	525.00	0.00	525.00	\$11,402.93	Doc Control (Unreleased)	
533.1	Yes	N/A		Short!	RAW9462711, SUB200	25	25	SUB100	Internal Account	2021-10-11	2021-10-14	60000.00	0.00	60000.00	\$25,207.13	Doc Control (Unreleased)	

Explain and Send Screenshots
http://demo.caterpdlvel.com/otd/order/lis?reloaded=1&debug=2&ordnum=3&prcpa=3&wip=1&custnum=3&custnms=3&cust_po=3&from_date=2021-10-11&to_date=2021-10-20&date_type=wip&trans_type=wo_open&intercompany=3&status=4&status=1&status=6&status=1&status=50&stnu=17&stn should

What to do if late

- Prod Mgmt - Flag as late; update Ship Date; Email Sales

The screenshot displays a software interface for managing a schedule. The 'Schedule Information' section includes the following fields and controls:

- Work Start Date:** 2021-10-11
- Ship Date:** 2021-10-15 (highlighted with a red arrow)
- Dock Date:** 2021-10-15
- Scheduled Start:** N/A
- Scheduled Finish:** N/A
- Schedule Locked?:** Yes (with an 'Unlock?' button)
- Priority Rank:** 0
- Buttons:** 'Reschedule Forwards', 'Reschedule Backwards', and 'Update' (highlighted with a red arrow).

The 'Gantt Chart' section shows a timeline for October 2021, with days from Sat 9 to Thu 14. A vertical red line is positioned on Tue 12.

The 'Schedule Entries' section is currently empty.

At the bottom left, there is a URL: http://demo.cetecerpdevelop.com/votd/order/list?reloaded=1&debug=&ordernum=&prepart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-20&date_type=wip&trans_type=wo_open&intercompany=&status=4&st

What to do if late

- Prod Mgmt - Flag as late; update Ship Date; Email Sales

Parts Call Out

Order Production Status

Notes
late; communicate with customer

Status
Needs Intervention

Send Email Alert To Users

- None
- George Smith
- Joe Worker
- John Smith
- Scott Ryan
- Susan Moody

On Target?

Update Close Quick Close

Also Email All Users With Role

- Report - Vendor Open PO
- Report - Vendor PO History
- Reports - All
- Sales
- Shortage Report
- Supervisor
- Tools
- User
- Voucher Approval
- Warehouse

Work Loc WIP Comment

Shipping	moved to Shipping by techs (on 2021-10-12)
Quality	moved to Quality by techs (on 2021-10-12)
Doc Control (Unreleased)	
Doc Control (Unreleased)	
Quality	moved to Quality by techs (on 2021-10-12)

Explain and Send Screenshots
http://demo.cetecerpdev.com/oid/order/list?reloaded=1&debug=&ordernum=&prcart=&revision=&custnum=&custname=&cust_po=&from_date=2021-10-11&to_date=2021-10-20&date_type=wip&trans_type=wo_open&intercompany=&status=4&status=1&status=6

What to do if late

- Order Material
 - Understand impact of late suborders or build orders for subassemblies
 - Also late work orders to fulfill the Stock Sales order

Order Material Report

The screenshot shows the 'Order Material Report' form with the following fields and values:

- Work Start Date: (from) - (to)
- Ship Date: 2021-10-11 - 2021-10-15
- Dock Date: (from) - (to)
- Customer: [Empty]
- Order: [Empty]
- Line: [Empty]
- Top Level Prcpart: [Empty]
- Short Comp Prcpart: [Empty]
- Short Comp Prc: All, 100, 1FB, 3MB, A01
- Mode: Short Overtime
- Order Type: All
- Inventory Only?: Order Line
- Trans Code: All
- Location: All
- Include Forecasts:
- Show Production Mgmt?:
- Inside Sales: All
- Outside Sales: All

Buttons: Less Options, Submit

What to do if late

- Order Material
 - Understand impact of late suborders or build orders for subassemblies
 - Also late work orders to fulfill the Stock Sales order

	Customer	Order	Line	On Target?	Prod Stats	Prod Notes	Qty	Work Start Date	Ship Date	Top Level Prcpart	Shortage Prcpart	Need Qty	QOH	QOO	Avail	Supplier Name	PO	PO Dock Date	PO Qty Due in	Trans Code
View	Internal Account	449.1	1	Yes	Ahead of Schedule		50	2021-08-03	2021-10-12	FIGAB4845	RAWRM100	5.5	3.40000000	0	3.4	N/A		N/A	0	Build
View	Vance Refrigeration	530.1	3	Yes	Critical Shortage		7	2021-10-12	2021-10-13	BOM1000	PRT2	14	874.00000000	14	874	N/A		N/A	0	Build
View	Vance Refrigeration	530.1	3	Yes	Critical Shortage		7	2021-10-12	2021-10-13	BOM1000	PRT3	14	706.00000000	3	706	N/A		N/A	0	Build
View	Vance Refrigeration	530.1	3	Yes	Critical Shortage		7	2021-10-12	2021-10-13	BOM1000	SUB100	7	34.00000000	107	34	Internal Vendor	533.1-1	2021-10-14	25	Build
View	Internal Account	531.1	1	No	Needs Intervention	late; communicate with customer	10	2021-10-11	2021-10-15	SUB200	SUB500	10	8.00000000	23	8	Internal Vendor	510.4-1	2021-09-24	1	Build

Expand and click screenshots
<http://demo.ceterp.devel.com/otd/allocation/late>

How are we doing?

- Reports - Understanding what is happening
 - Ontime Shipment Stats
 - Labor Efficiency
 - Order Value in Location

How are we doing

- Ontime Shipment Stats

Ontime Shipment Report

Customer	<input type="text" value="Search customers"/>	<input type="text" value="Invoice #"/>	<input type="text" value="Cust PO"/>
Date	<input type="text" value="2021-09-12"/> - <input type="text" value="2021-10-12"/>	Date Type	<input type="text" value="Invoice Date"/>
Prcpart	<input type="text" value="Search parts"/>	Cust Part	<input type="text" value="Intercompany"/>
Credit Memos?	<input type="text" value="Exclude"/>	Order Type	<input type="text" value="All"/>
Location	<input type="text" value="All"/>	Production Line	<input type="text" value="Ignore Scheduled/Unscheduled"/>
Outside Sales	<input type="text" value="All"/>	Inside Sales	<input type="text" value="All"/>

Less Options

Show/Hide Chart

Explain and Send Screenshots


Compare Ship target to Entry Date 2021-09-12 2021-10-12
http://mcs.caterpillar.com/InvoiceOnlineShipTarget?reloaded=2&company=2&invoiceid=202209&from_date=2021-09-12&to_date=2021-10-12&date_type=me.invoicedate&intercompany=all&prcpart=2&custpart=2&wh_transfer=2&exclude_credit_memos=1&order_type=2&location=2&prodline=2&assot

How are we doing

- Ontime Shipment - Filter Intercompany YES/NO

Ontime Shipment Report

Customer	<input type="text" value="Search customers"/>	Invoice #	<input type="text"/>	Cust PO	<input type="text"/>
Date	<input type="text" value="2021-09-12"/> - <input type="text" value="2021-10-12"/>	Date Type	<input type="text" value="Invoice Date"/>	Intercompany	<input type="text" value="All"/>
Prcpart	<input type="text" value="Search parts"/>	Cust Part	<input type="text"/>	WH Transfer	<input type="text" value="All"/>
Credit Memos?	<input type="text" value="Exclude"/>	Order Type	<input type="text" value="All"/>	Ignore Scheduled/Unscheduled	<input type="checkbox"/>
Location	<input type="text" value="All"/>	Production Line	<input type="text"/>	Inside Sales	<input type="text" value="All"/>
Outside Sales	<input type="text" value="All"/>				

Less Options 

Compare to
http://demo.cleap.com/voice/ontime_ship_report?related=1&company=airvictoria&custpo=&from_date=2021-09-12&to_date=2021-10-12&date_type=me.invoice.date&intercompany=all&prcpart=&custpart=&wh_transfer=&exclude_credit_memos=1&order_type=&location=&prodline=&asso...

How are we doing

- Ontime Shipment - Ignore Scheduled/Unscheduled

Ontime Shipment Report

Customer	<input type="text" value="Search customers"/>	Invoice #	<input type="text"/>	Cust PO	<input type="text"/>
Date	<input type="text" value="2021-09-12"/> - <input type="text" value="2021-10-12"/>	Date Type	<input type="text" value="Invoice Date"/>	Intercompany	<input type="text" value="All"/>
Prcpart	<input type="text" value="Search parts"/>	Cust Part	<input type="text"/>	WH Transfer	<input type="text" value="All"/>
Credit Memos?	<input type="text" value="Exclude"/>	Order Type	<input type="text" value="All"/>	Ignore Scheduled/Unscheduled	<input type="checkbox"/>
Location	<input type="text" value="All"/>	Production Line	<input type="text"/>	Inside Sales	<input type="text" value="All"/>
Outside Sales	<input type="text" value="All"/>				

[Less Options](#)

Show/Hide Chart

How are we doing

- Reports - Labor Efficiency

Employee Labor Efficiency

Note: Recording the number of pieces worked on with each work segment is necessary to achieve accurate results.

Entry Date 2021-10-11 - 2021-10-12

Work Status All

Order Status All

Work Loc All

Production Line All

User All

Intercompany All

More Options

Submit

Displaying 1 - 1 of 1 Export +/- Columns

User	Pieces Completed	Time Spent (Sec)	Op. Est Time (Sec)	Loc Est Time (Sec)	Operation Efficiency	Location Efficiency
Scott Ryan	29	41571	0	25200	0.00	60.62

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/otd/reports/employee_labor_efficiency

Displaying 1 - 1 of 1 Export +/- Columns

How are we doing

- Reports - Piece Efficiency

Employee Piece Efficiency

Note: Recording the number of pieces worked on with each work segment is necessary to achieve accurate results.

Entry Date 2021-10-11 - 2021-10-12

Work Status All

Order Status All

Work Loc All

Production Line All

User All

Intercompany All

More Options -

Submit

Displaying 1 of 3 Export +/- Columns

Date	User	Build Operation	Hours Spent	# Pieces	Pieces Per Hour	Total Order Qty	Qty Per Hour	Details
2021-10-11								
2021-10-12	Scott Ryan		11.55	29	2.51	32	2.77	Details
2021-10-13								
			11.55	29	2.51	32	2.77	

How are we doing

- Reports - Labor Variance

Invoice Labor Variance

Invoice #	<input type="text"/>	Prcpart	<input type="text"/>	Invoice/Ship Date	2021-10-06 - 2021-10-11
Trans Code	All	Variance	Non Specified	Customer	<input type="text"/>
Workcenter	All	Cost Center	(All Cost Centers)	<input type="button" value="Submit"/>	

Show Line Graph

Show Bar Graph

Variance Total

\$7.08

Variance Percent (Est vs. Actual)

101.46%

Displaying 1 - 4 of 4 [Export](#) [+/- Columns](#)


Invoice	Customer	Ship Date	Qty	Prcpart	Revision	Ext Resale	Ext Est Labor	Ext Actual Labor	\$ Variance	Variance Min
524.1	Vance Refrigeration	2021-10-08	1	BOM1000	2	\$1,459.67	135 min	150 min	\$-17.92	-14
525.1	Internal Account	2021-10-08	1	SUB100	(unnamed)	\$1,232.14	2400 min	2160 min	\$100.00	240
527.1	Internal Account	2021-10-08	1	SUB200	1	\$305.30	0 min	60 min	\$-25.00	-59
528.1	Internal Account	2021-10-08	1	SUB500	1	\$273.30	600 min	720 min	\$-50.00	-119

Explain and Send Screenshots

http://demo.catercorp.devel.com/invoice/labor_variance?invoiceNum=3&prcpart=3&from_shipdate=2021-10-06&to_shipdate=2021-10-11&transcode=2&variance=2&workcenter=3&cost_center_id=3&web_grid_page=1&inspection_submit=0

How are we doing

- Reports - Order Values in Location

ORDER VALUE BY PRODUCTION LINE 

Displaying 1 - 6 of 6 [Export](#) [+/- Columns](#)

Production Line	Daily Goal	Due In Month	Backlog
	\$37,907.33	\$227,443.96	\$165,131.63
1	\$8,846.08	\$53,076.48	\$20,265.88
100	\$1,213.95	\$7,283.71	\$6,886.68
2	\$28.00	\$168.00	\$168.00
7	\$17.42	\$104.50	\$0.00
Total	\$0.00	\$288,076.65	\$192,452.19

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/otd/mgmt/location_dollars

Displaying 1 - 6 of 6 [Export](#) [+/- Columns](#)

How are we doing

- Reports - Order Values in Location

Group/Parent	Location	Before 2021-10-13	Period (2021-10-13 through 2021-10-31)	Total
Doc Control (Unreleased)	Doc Control (Unreleased)	\$142,912.87	\$36,610.06	\$179,522.93
	(totals)	\$142,912.87	\$36,610.06	\$179,522.93
Warehouse	Warehouse	\$33,256.34	\$11,785.18	\$45,041.52
	(totals)	\$33,256.34	\$11,785.18	\$45,041.52
Cable Prep/Cut	Cable Prep/Cut	\$0.00	\$0.00	\$0.00
	(totals)	\$0.00	\$0.00	\$0.00
Production	Production	\$44,579.20	\$8,144.95	\$52,724.15
	(totals)	\$44,579.20	\$8,144.95	\$52,724.15
Shipping	Shipping	\$900.00	\$799.28	\$1,699.28
	(totals)	\$900.00	\$799.28	\$1,699.28
Quality	Quality	\$3,895.36	\$0.00	\$3,895.36
	(totals)	\$3,895.36	\$0.00	\$3,895.36

Explain and Send Screenshots
http://demo.cetecerpdevelop.com/otd/mgmt/location_dollars

Questions!

...